



Machine Reference nr. : 324

COMBINED DRAWING MACHINE SCHUMAG KZRP-3B

Manufacturer	SCHUMAG Ag, AACHEN, GERMANY
Model	KZRP-3B
Year of manufacturing	1979
Pulling force	25 t.
Push pointer force	50 t.
Range	Ø 19 ÷ 45 mm. rounds
Bars length	Up to 6,5 mt.
Drawing speed	Adjustable up to 55 mt./min.
Motor power	150 kW
Tension	400 V. – 50 Hz.

COMPOSITION OF THE LINE	MANUFACTURER
Double tiltable decoiler	SCHUMAG
Coil opener	DANIELI
Horizontal + vertical pre-straightener	COMTECH
Push-pointer	SCHUMAG
Draw bench	SCHUMAG
Straightener H + V	SCHUMAG
Flying-shear	SCHUMAG
Conveying trough	SCHUMAG
RIPO polishing unit with n°5 nozzles	SCHUMAG
Delivery table	SCHUMAG
Chamfering machine	COMTECH







